

# **HIGH HEAT TRIM SPRAY 500ML**



Flexi Spray GF248 is a trimming adhesive that is fast drying. Flexi Spray GF248 offers users industrial grade, web spray contact adhesive with excellent grab whilst boasting temperature resistance of up to 120°C.

## **ADVANTAGES**

- · Vehicle Interior Trimming.
- · High Heat.
- Suitable For Carpets, Headlinings, Fabric & Leather Seats.

#### **COLOUR**

· Clear

#### **FLASH OFF**

· 1-2 mins\*

#### **OPEN TIME**

· 60 mins\*

#### TOTAL COVERAGE

· 3-4m<sup>2</sup>







## **DIRECTIONS FOR USE**

- SHAKE WELL BEFORE USE.
- Make sure that surfaces to be bonded are clean, dry and free from dirt, dust, oil, loose paint, wax, grease etc. Spray about 10-20cm (4-8") away at a 90 degree angle to the surface, applying a uniform coat of adhesive to obtain 80-100% coverage of the surface.
- For single sided applications allow adhesive to dry for 30 seconds before bonding. For double sided applications allow adhesive to dry for 1-2 minutes before bonding.
- To prevent blocking, invert can after use and press nozzle until clear. Overspray can be removed with solvent's such as lacquer thinner or acetone.

# **SPECIAL PRECAUTIONS**

For optimum results store canister above  $18^{\circ}$ C during use, but must always be above  $10^{\circ}$ C. Allow substrates to acclimatise to normal room temperature ( $18^{\circ}$ C) for 48 hours before bonding. Do not exceed open time of the adhesive. Do not stand canister on cold concrete floor. If adhesive is expelled wet or as a jet, canister is too cold – move to warm environment and allow to thoroughly acclimatise before reusing.

### CAUTION

- · Use only in well ventilated areas.
- · DO NOT thin or reactivate with solvents.
- DO NOT incinerate.
- DO NOT expose to extreme heat over 50°C.

\*depending on ambient temperature.





- Keep away from sources of ignition.
- Test for suitability before use.

SDS and TDS MUST be read and understood before use. Information contained in this technical literature is believed to be accurate and offered in good faith for the benefit of the consumer. The company however cannot assume any liability or risk involved in the use of its chemical products since the conditions of use are beyond our control. Statements concerning the possible use of our products are not intended as recommendations to infringe on any patent. These products are for industrial use only.

# **CHEMICAL TECHNICAL DATA**

#### **TYPICAL PROPERTIES**

Colour	Clear
System Flammability	Flammable adhesive in flammable propellant
Temperature Resistance	120°C
Total coverage	3-4m <sup>2</sup>
Open time	60 Minutes*
Flash off	1-2 Minutes*
Shelf Life	18 months from date of manufacture
PACKAGING	

# 500ml

Disposable aerosol suitable for industrial use only.

# **STORAGE**

# **HANDLING & STORAGE**

- Consult Material Safety Data Sheet prior to use.
- Do Not store at temperatures over 50°C.
- Avoid exposure to direct sunlight.
- Do Not store directly on concrete floor.
- For optimum performance, store at 18°C during use, but must always be above 10°C.



